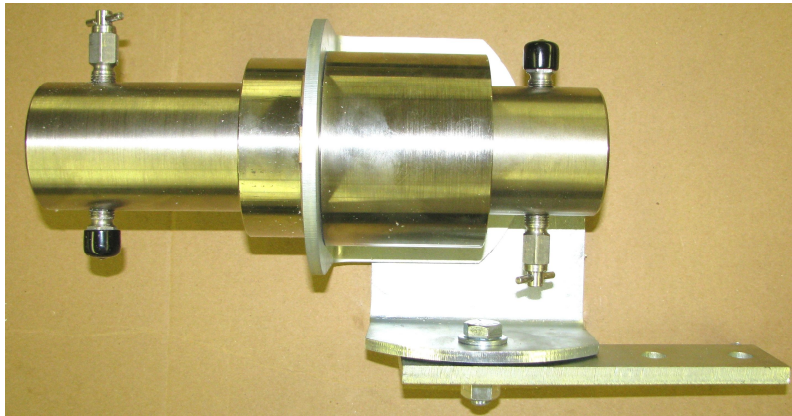


**OPERATING AND INSTALLATION
INSTRUCTIONS FOR THE
A-HFC-112-G
HIGH FLOW TOOL BAR COUPLING**



CAUTION  DANGER

PLEASE READ THIS ENTIRE MANUAL AND FOLLOW THE INSTRUCTIONS CAREFULLY. FAILURE TO READ AND FOLLOW ALL OF THE INSTRUCTIONS AND WARNINGS IN THIS MANUAL MIGHT RESULT IN A DANGEROUS RELEASE OF ANHYDROUS AMMONIA AND CAUSE SERIOUS BODILY INJURY.

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CAUTION **DANGER**

ALLWAYS FOLLOW MANUFACTURES INSTRUCTIONS WHEN INSTALLING, DISCONNECTING OR RECONNECTING THE QUICK COUPLING. FAILURE TO DO SO MAY CAUSE BODILY INJURY.

ALWAYS FOLLOW STEPS 1-3 BELOW BEFORE PERFORMING MAINTENANCE, INSTIALLATION, RECONNECTING OR DISCONNECTING THE QUICK COUPLING

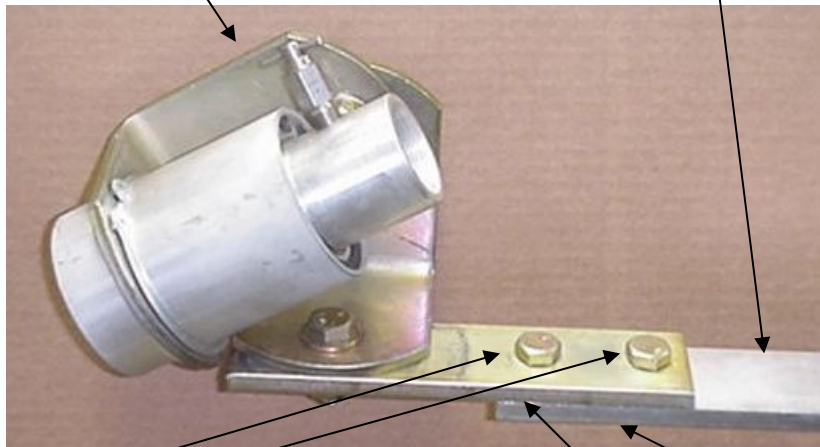
- 1. ALLWAYS WEAR GOGGLES AND GLOVES AND HAVE EMERGENCY WATER AVAILABLE.**
- 2. CLOSE ALL VALVES.**
- 3. OPEN ALL BLEED VALVES AND DRAIN ALL OF THE AMMONIA FROM THE HOSES ATTACHED TO THE TANK AND THE APPLICATOR. ALWAYS BE CAREFUL WHEN OPENING A BLEED VALVE TO MAKE SURE THE OUTLET IS POINTING IN A SAFE DIRECTION AND AWAY FROM YOU OR ANYONE ELSE. DO NOT PROCEED UNTIL YOU HAVE MADE SURE ALL OF THE AMMONIA HAS BEEN DRAINED FROM ALL OF THE HOSES.**

NEW INSTALLATION INSTRUCTIONS

1. **ALLWAYS WEAR GOGGLES AND GLOVES AND HAVE EMERGENCY WATER AVAILABLE.**
2. **CLOSE ALL VALVES.**
3. **OPEN ALL BLEED VALVES AND DRAIN ALL OF THE AMMONIA FROM THE HOSES ATTACHED TO THE TANK AND THE APPLICATOR. ALWAYS BE CAREFUL WHEN OPENING A BLEED VALVE TO MAKE SURE THE OUTLET IS POINTING IN A SAFE DIRECTION AND AWAY FROM YOU OR ANYONE ELSE. DO NOT PROCEED UNTIL YOU HAVE MADE SURE ALL OF THE AMMONIA HAS BEEN DRAINED FROM ALL OF THE HOSES.**
4. **ATTACH THE MOUNTING CLAMP ON TO THE TOOL BAR BY DRILLING TWO 17/32 INCH HOLES ON 2" CENTERS. MAKE SURE IT IS MOUNTED ONTO A PORTION OF THE TOOL BAR THAT IS ATLEAST 1/4" THICK. ATTACH THE TWO 1/2" BOLTS AND NUTS SECURELY TO THE CLAMP AND TOOL BAR AND TIGHTEN FIRMLY. THE FEMALE SIDE OF THE COUPLING WILL ALREADY BE ATTACHED TO THE MOUNTING BRACKET BUT MAKE SURE THE COUPLING IS INSTALLED ON THE CORRECT SIDE OF THE BRACKET AS SHOWN IN THE PHOTO BELOW.**

NOTE BRACKET ORIENTATION

TOOL BAR

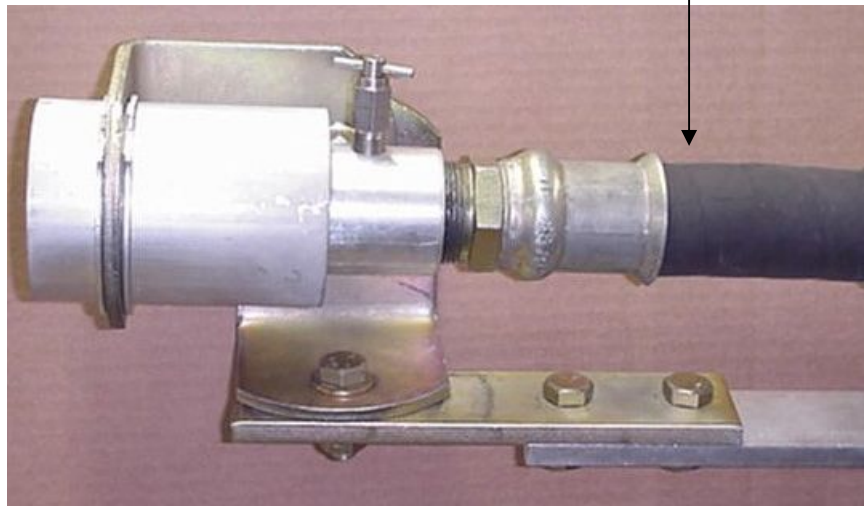


ATTACH THE TWO 1/2" BOLTS AND NUTS

DRILL TWO 17/32 INCH HOLES

- 5. SCREW THE APPLICATOR HOSE INTO THE FEMALE END OF THE COUPLING AND MAKE SURE TO USE PIPE THREAD SEALANT AS SHOWN IN THE PHOTO BELOW**

HOSE TO METERING DEVICE



- 6. IF YOUR SUPPLY HOSE IS ATTACHED TO THE NURSE TANK, SCREW AN ACME ADAPTOR INTO THE 1-1/4" FNPT OF THE MALE END OF THE COUPLING. MAKE SURE TO USE PIPE THREAD SEALANT AS SHOWN IN THE PHOTO BELOW**



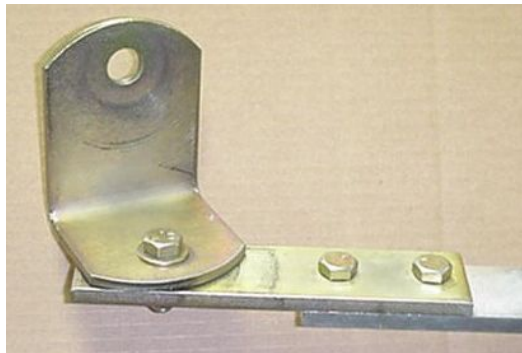
- 7. IF YOUR SUPPLY HOSE IS ATTACHED TO THE TOOL BAR THEN SCREW THE SUPPLY HOSE INTO THE 1-1/4" FNPT SIDE OF THE MALE END OF THE COUPLING. AS SHOWN IN THE PHOTO BELOW.**



- 8. ATTACH THE OPERATING INSTRUCTION DECAL TO THE TOOL BAR AS CLOSE TO THE A-HFC-114 AS POSSIBLE**
- 9. FOR CONNECTING THE MALE AND FEMALE ENDS OF THE COUPLING TOGETHER SEE THE "RECONNECTION INSTRUCTIONS" SECTION BELOW.**

RETRO-FIT INSTALLATION INSTRUCTIONS

1. ALWAYS WEAR GOGGLES AND GLOVES AND HAVE EMERGENCY WATER AVAILABLE.
2. CLOSE ALL VALVES.
3. OPEN ALL BLEED VALVES AND DRAIN ALL OF THE AMMONIA FROM THE HOSES ATTACHED TO THE TANK AND THE APPLICATOR. **ALWAYS BE CAREFUL WHEN OPENING A BLEED VALVE TO MAKE SURE THE OUTLET IS POINTING IN A SAFE DIRECTION AND AWAY FROM YOU OR ANYONE ELSE. DO NOT PROCEED UNTIL YOU HAVE MADE SURE ALL OF THE AMMONIA HAS BEEN DRAINED FROM ALL OF THE HOSES.**
4. REMOVE THE OLD COUPLING AND THE LAST "L" SHAPED BRACKET FROM THE UNIT AS SHOWN IN THE PHOTO BELOW.



5. THERE ARE 2 DIFFERENT SIZE BRACKETS THAT PIONEER HAS USED WITH THEIR COUPLING. THE OLDER BRACKET HAS A 1/2" BOLT HOLE AND THE NEWER ONE HAS A 3/4" BOLT HOLE. AS SHOWN IN THE PHOTO BELOW.

SMALL 1/2" BOLT HOLE BRACKET



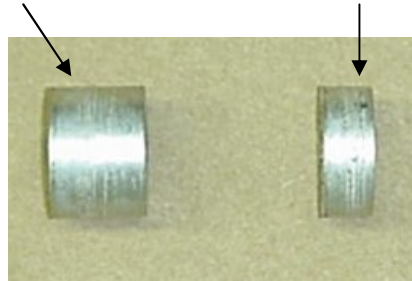
BIG 3/4" BOLT HOLE BRACKET



6. IF YOU HAVE THE 1/2" BOLT HOLE BRACKET USE THE SHORT BUSHING, IF YOU HAVE THE 3/4" BOLT HOLE BRACKET USE THE LONG BUSHING AS SHOWN IN THE PHOTO BELOW.

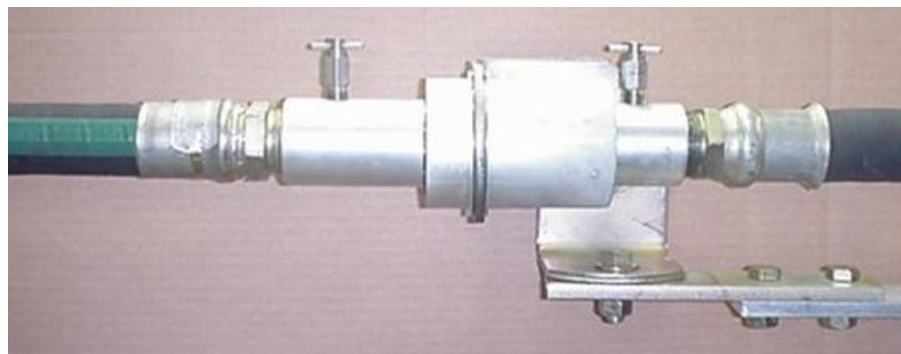
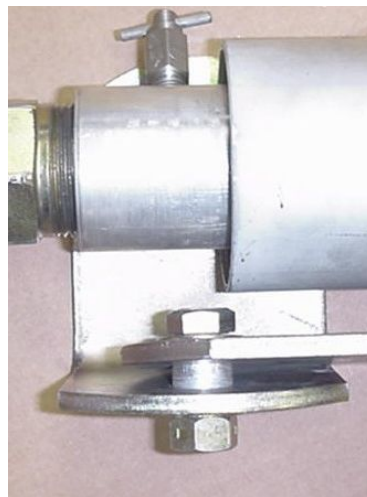
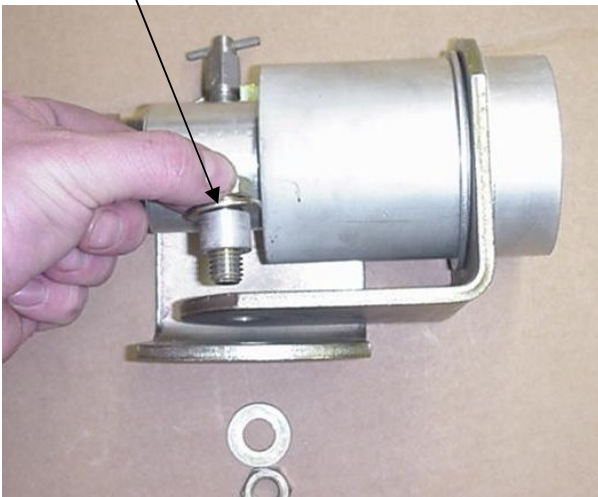
LONG BUSHING

SHORT BUSHING



7. ATTACH THE BRACKET WITH THE 1/2" BOLT, WASHERS AND NUT WITH THE CORRECT BUSHING AS SHOWN IN THE PHOTO BELOW AND TIGHTEN FRIMLY. MAKE SURE YOU PUT THE BUSHING ON THE COUPLER BRACKET NOT THE MIDDLE BRACKET AS SHOWN IN THE PHOTO.

BUSHING ON COUPLING BRACKET



8. ******IMPORTANT**** MAKE SURE THE BRACKET SWIVELS UP AND DOWN AND SIDE TO SIDE. THIS IS VERY IMPORTANT, IF IT DOES NOT SWIVEL UP AND DOWN AND SIDE TO SIDE THEN IT WILL NOT FUNCTION PROPERLY.**

9. AFTER YOU HAVE INSTALLED YOUR NEW COUPLING SEE THE “RECCONNECTION INSTRUCTIONS” SECTION ABOVE TO CONNECT THE MALE END.

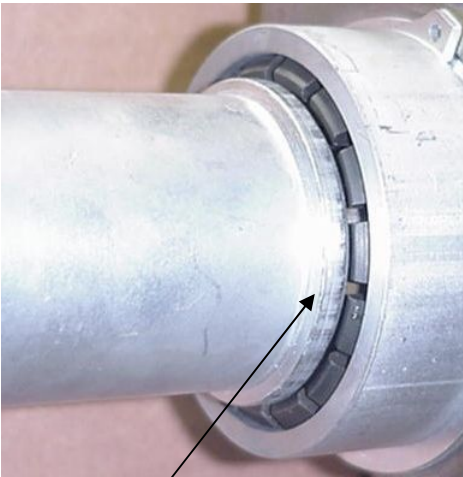
RECONNECTION INSTRUCTIONS

1. ALWAYS WEAR GOGGLES AND GLOVES AND HAVE EMERGENCY WATER AVAILABLE.
2. CLOSE ALL VALVES.
3. OPEN ALL BLEED VALVES AND DRAIN ALL OF THE AMMONIA FROM THE HOSES ATTACHED TO THE TANK AND THE APPLICATOR. **ALWAYS BE CAREFUL WHEN OPENING A BLEED VALVE TO MAKE SURE THE OUTLET IS POINTING IN A SAFE DIRECTION AND AWAY FROM YOU OR ANYONE ELSE. DO NOT PROCEED UNTIL YOU HAVE MADE SURE ALL OF THE AMMONIA HAS BEEN DRAINED FROM ALL OF THE HOSES.**
4. INSPECT THE ORINGS TO MAKE SURE THEY ARE IN GOOD CONDITION. **NEVER LOOK DIRECTLY INTO THE OPENING OF THE MALE OR FEMALE SIDE OF THE QUICK COUPLING. HOLD IT AT AN ANGLE AWAY FROM YOU TO DO THE INSPECTION SO IF ANY AMMONIA IS LEFT IN THE HOSE IT WILL NOT SPRAY ON YOU OR ANYONE ELSE.** GREASE O-RINGS IF NECESSARY. SEE PHOTO BELOW



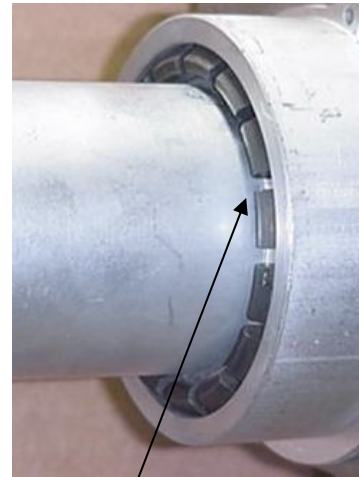
5. SLOWLY INSERT THE MALE END OF THE QUICK COUPLING THAT IS ATTACHED TO THE NURSE TANK HOSE INTO THE FEMALE END OF THE QUICK COUPLING THAT IS ATTACHED TO THE APPLICATOR. IT HELPS SOMETIMES TO TWIST THE MALE END WHEN INSERTING IT TO GET THE MALE TIP PAST THE ORINGS. THEN HOLD THE **BRACKET** ON THE FEMALE END FIRMLY WITH ONE HAND AND PUSH THE MALE END IN FIRMLY WITH THE OTHER HAND SO IT IS COMPLETELY ATTACHED BY CHECKING TO MAKE SURE THE LOCKING SHOULDER ON THE MALE END IS FULLY INSERTED INTO THE FEMALE END OF THE COUPLING. SEE PHOTO BELOW.

NOT INSTALLED CORRECTLY



LOCKING SHOULDER NOT INSERTED

INSTALLED CORRECTLY

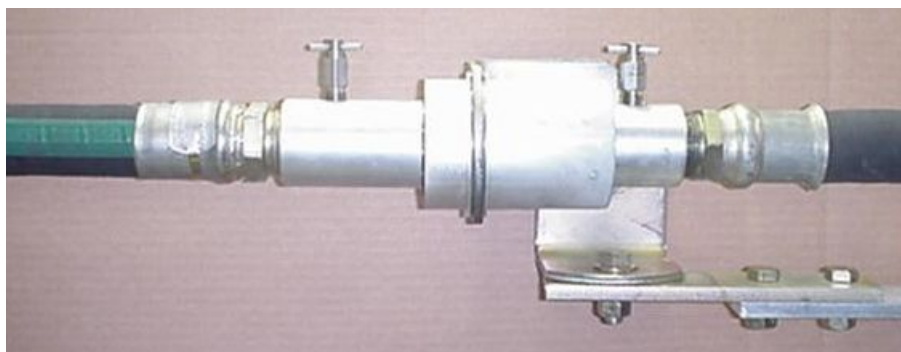


LOCKING SHOULDER INSERTED

LOCKING SHOULDER



COMPLETELY INSTALLED UNIT



6. SHAKE HOSE TO MAKE SURE IT IS SECURELY ATTACHED.
7. CLOSE ALL BLEED VALVES

DISCONNECTION INSTRUCTIONS

1. ALWAYS WEAR GOGGLES AND GLOVES AND HAVE EMERGENCY WATER AVAILABLE.
2. CLOSE ALL VALVES.
3. OPEN ALL BLEED VALVES AND DRAIN ALL OF THE AMMONIA FROM THE HOSES ATTACHED TO THE TANK AND THE APPLICATOR. **ALWAYS BE CAREFUL WHEN OPENING A BLEED VALVE TO MAKE SURE THE OUTLET IS POINTING IN A SAFE DIRECTION AND AWAY FROM YOU OR ANYONE ELSE. DO NOT PROCEED UNTIL YOU HAVE MADE SURE ALL OF THE AMMONIA HAS BEEN DRAINED FROM ALL OF THE HOSES.**
4. PULL THE NURSE TANK HOSE FIRMLY TO DISCONNECT THE MALE END OF THE QUICK COUPLING FROM THE FEMALE END.

MAINTENANCE INSTRUCTIONS

1. ALWAYS WEAR GOGGLES AND GLOVES AND HAVE EMERGENCY WATER AVAILABLE.
2. CLOSE ALL VALVES.
3. OPEN ALL BLEED VALVES AND DRAIN ALL OF THE AMMONIA FROM THE HOSES ATTACHED TO THE TANK AND THE APPLICATOR. **ALWAYS BE CAREFUL WHEN OPENING A BLEED VALVE TO MAKE SURE THE OUTLET IS POINTING IN A SAFE DIRECTION AND AWAY FROM YOU OR ANYONE ELSE. DO NOT PROCEED UNTIL YOU HAVE MADE SURE ALL OF THE AMMONIA HAS BEEN DRAINED FROM ALL OF THE HOSES.**
4. PULL THE NURSE TANK HOSE FIRMLY TO DISCONNECT THE MALE END OF THE QUICK COUPLING FROM THE FEMALE END.
5. REMOVE THE HOSES FROM BOTH THE FEMALE END AND MALE END OF THE QUICK COUPLING SO THAT THE QUICK COUPLING IS NOT CONNECTED TO ANY HOSES.
6. INSPECT THE 2 O-RINGS IN THE FEMALE SIDE OF THE COUPLING FOR CUTS OR PITS IN THE O-RING. REPLACE THEM IF THERE ARE ANY CUTS OR PITS OR SEAM TO BE DRYED OUT OR AGING. IF THEY ARE IN GOOD SHAPE APPLY SOME GREASE TO THEM TO ENSURE THEY REMAIN IN GOOD CONDITON. **NEVER LOOK DIRECTLY INTO THE OPENING OF THE MALE OR FEMALE SIDE OF THE QUICK COUPLING. HOLD IT AT AN ANGLE AWAY FROM YOU TO DO THE INSPECTION SO IF ANY AMMONIA IS LEFT IN THE COUPLING IT WILL NOT SPRAY ON YOU OR ANYONE ELSE.**
7. INSPECT THE CHECK VALVES IN THE MALE AND FEMALE ENDS OF THE QUICK COUPLING BY PRESSING IN ON THE CHECK VALVE WITH YOUR THUMB TO MAKE SURE THEY MOVE IN AND OUT FREELY.
8. CLEAN ANY DIRT OR DEBRIS THAT YOU FIND IN EITHER END OF THE COUPLING.

9. **SPIN THE LOCKING COLLET IN THE FEMALE END OF THE QUICK COUPLING WITH YOUR FINGER TO MAKE SURE IT MOVES FREELY. USE WD-40 OR A SIMILAR PRODUCT IF NECESSARY TO GET IT TO MOVE FREELY.**
10. **RECONNECT THE HOSES THAT WERE REMOVED AND FOLLOW THE “RECCONNECTION INSTRUCTIONS” SECTION ABOVE TO RECCONNECT THE QUICK COUPLING.**

**IF YOU HAVE ANY QUESTIONS PLEASE CALL US AT
800-537-5642**